Version: December 01, 2022

# DEMINT

Electronics Co., Ltd.

# (LREA) AEC-Q200 Metal Alloy High Power Resistors

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# (LREA) AEC-Q200 Metal Alloy High Power Resistors



#### Product Introduction

# DeMint AEC-Q200 High Power Current Sensing Chips (LREA) Compliant for your Automotive & Transportation

#### **Features:**

- Wide range package sizes 1206/2512/2725/4527.
- High power rating up to 5 Watts, Low TCR down to ±50 ppm/°C.
- Resistance values from 0.25mΩ to 1Ω, Customized resistance available.
- AEC-Q200 Compliance, RoHS compliant and Halogen free.

#### **Applications:**

- Power Management for NB, MB, Monitor.
- SWPS DC-DC Converter, Charger, Adaptor, Power Supplies, shunts.
- Electric Vehicles, Automatic and Continuously Variable Transmission systems.
- Hard Disk Drives: Solid-state hard drives (SSD), Solid-state hybrid drives (SSHD).

#### **Construction:**

- The resistive layer is covered with a protective coat, and two external end terminations are added.
- Internal metal electrodes are added at each end and connected by a resistive paste that is applied to the top surface of the metal alloy.
- Wrap-around terminations have an electroplated nickel barrier and pure Tin (lead free) or matte-tin finish, ensuring excellent "leach" resistance properties and solderability.

DeMint electronics AEC-Q200 current sensing resistor (LREA) offer excellent stability, high power, small size, excellent heat dissipation and high solder-joint reliability which make them excellent for design into Electric Vehicles, Hybrid Electric Vehicles, Automatic and Continuously Variable Transmission systems and other vehicle power applications.

Power metal alloy strip current sense surface-mount resistors (LREA) provide superior performance in high temperature applications with a wide range of package sizes in 1206/2512/2725/4527 and choice of resistance values from  $0.25 \text{ m}\Omega$  to  $1\Omega$ . The (LREA) resistors deliver overload capabilities equivalent to wirewound devices with high power handling (Up to 5W) and temperature coefficients as low as  $\pm 50 \text{ ppm/}^{\circ}\text{C}$ .



AEC-Q200 (LREA) current-sensing chip resistors are qualified for automotive systems to provide engineers additional assurance that they are designing in a robust and reliable component. The device is optimized for electronic controls, including chassis, driver information electronics, engine, and climate controls and ideal for all types of pulse and current sensing applications including linear power supplies and switching, instruments, power amplifiers and shunts.

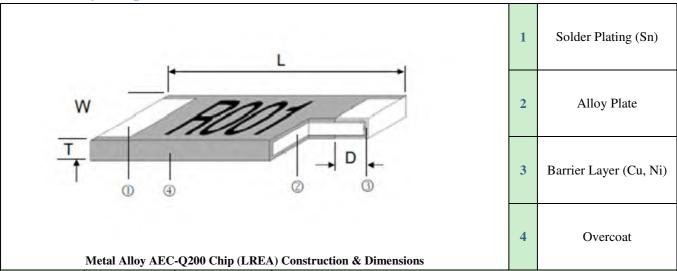
To maximise energy conversion efficiency and reduce power consumption, current sense resistors ought to be from the lowest ohmic value, the highest pulse and surge possible. DeMint Current-sensing (LREA) resistors allow control circuitry to watch the level of current in a circuit by converting current into a voltage that can be monitored with exceptional efficiency such as typical applications in modern battery-operated equipment.

DeMint electronics delivers the right chip for your low range, current-sense applications. For standard parts please link to High Power Low Value Current Sensing Chip Resistors (LRE) Metal Strip. For more detailed product information and data sheets or to discuss your specific requirements please contact DeMint electronics. Or link to DeMint official website "Current Sense Resistors". Contact us with your specific needs.



#### Dimensions

#### **Metal Alloy Chip (LREA) Construction & Dimensions**



Tymo	<b>Power Rating</b>	Resistance	Dimensions (Unit: mm)						
Type	at 70°C (W)	Range $(m\Omega)$	L	W	T	D			
LREA1206	1	1.0~2.0	3.200±0.254	1.650±0.254	0.670±0.254	0.508±0.254			
LKEA1200	1	3.0~100.0	3.200±0.254	1.650±0.254	0.490±0.254	0.508±0.254			
		0.5~1.0			0.670±0.254	2.200±0.254			
		1.5				2.000±0.254			
	2	2.0			0.560±0.254	1.400±0.254			
		2.5~100.0				1.100±0.254 0.850±0.254 2.200±0.254			
LREA2512		101.0~450.0	6.350±0.254	3.050±0.254	0.610±0.254	0.850±0.254			
EREA2312	3	0.5~1.0	0.330±0.234	3.030±0.234		2.200±0.254			
		1.5			0.670±0.254	2.000±0.254			
		2.0				1.400±0.254			
		2.5~50.0				1.100±0.254			
		51.0~100.0			0.740±0.254	1.100±0.254			
		0.25		6.350±0.254	0.820±0.254	2.300±0.254			
LREA2725	4	0.5	6.800±0.254		0.690±0.254	2.300±0.23+			
LKEAZIZS	_	1	0.000±0.234	0.330±0.234	0.690±0.254	1.800±0.254			
		1.5~3.0			0.610±0.254	1.000±0.254			
	3	501.0~680.0			0.770±0.254	2.000±0.254			
		681.0m~1.0R			0.690±0.254				
LREA4527		1.0	11.300±0.500	6.600±0.500	0.790±0.254	3.000±0.254			
	5	1.5			0.840±0.254	2.000±0.254			
		2.0~500.0			0.840±0.254	2.000±0.234			

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#### Electrical Specifications

#### **AEC-Q200 Chip Resistors (LREA) Electrical Specifications**

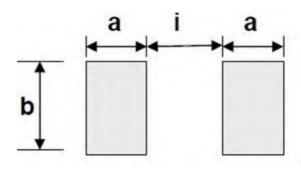
	Max.		Max.	Resistance F	Range (mΩ)*		Operating		
Type	Rating Power (W)	Max. Rating Current (A)*	Overload Current (A)	D (±0.5%)	F (±1%); G (±2%); J (±5%)	TCR (ppm/°C)	Temperature (°C)		
LREA1206	1	31.62	54.77	7.0~100.0	1.0~100.0				
LREA2512	2	63.25	141.42	7.0~450.0	0.5~450.0				
LKEA2512	3 77.46		134.16	7.0~100.0	0.5~100.0	±50	55 +170°C		
LREA2725	4	126.49	252.98		0.25~3.0	±30	-55~+170°C		
LREA4527	3	2.45	4.24	501m~1.0R	501m~1.0R				
LKEA4521	5	70.71	122.47	7.0~500.0	1.0~500.0				

<sup>•</sup> Note: Rating Current  $I = \sqrt{(P/R)}$  or Max. Rating Current whichever is lower. Special tolerance and range of resistance are under requested.

#### Land Pattern

#### Recommend Land Pattern (LREA)

Thurs	Marinum Damer Dating (WA44)	Desistance Dense (mO)	<b>Dimensions (Unit: mm)</b>			
Type	Maximum Power Rating (Watts)	Resistance Range (m $\Omega$ )	a	b	i	
LREA1206	1.0	1.0 ~ 100.0	1.60	2.18	0.66	
		0.5 ~1.5	3.05	3.68	1.27	
LREA2512 2.0 & 3.0	2.0 & 3.0	2.0 ~ 3.5	2.11	3.68	3.18	
	3.6 ~ 450.0	1.90	3.68	3.50		
LREA2725	4.0	0.25 ~ 0.5	3.18	6.86	1.32	
	4.0	1.0 ~ 3.0	2.34	6.86	3.00	
		1.0 ~ 3.0	4.50	8.74	4.50	
LREA4527	LREA4527	3.0 & 5.0	3.5 ~100.0	3.40	8.74	6.43
		101.0 ~ 1000.0	2.93	8.74	7.63	



AEC-Q200 Recommend Land Pattern (LREA) Dimensions

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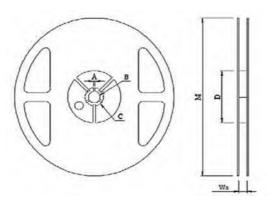
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### ► Reel & Type

#### **Reel Specifications (LREA)**

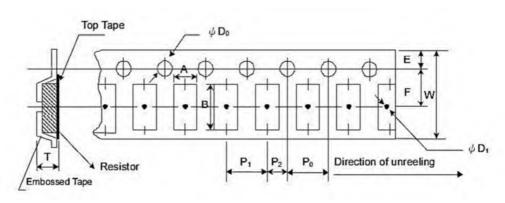
Reel Type / Tape	W	M	A	В	C	D
7" reel for 8 mm embossed (LREA0805 & 1206 series only)	12.00± 0.5	178 ± 1.0	$2.0 \pm 0.5$	$13.2 \pm 0.5$	17.7 ± 0.5	$60.0 \pm 0.5$
7" reel for 12 mm embossed	$16.2 \pm 0.5$	$178 \pm 1.0$	$2.5 \pm 0.5$	$13.5 \pm 0.5$	$17.7 \pm 0.5$	$60.0 \pm 0.5$
7" reel for 24 mm embossed (LREA4527 series only)	24.4 +2/-0	178 ± 1.0	$2.0 \pm 0.5$	$13.2 \pm 0.5$	$17.7 \pm 0.5$	$60.0 \pm 0.5$



**Reel Specifications Dimensions** 

#### **Emboss Plastic Tape Specifications (LREA)**

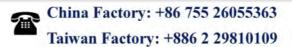
Type	A±0.1	B±0.1	W±0.3	E±0.1	F±0.1	P0±0.1	P1±0.3	P2±0.1	ФD0±0.05	ΦD1±0.1	T±0.1
LREA1206	2.03	3.55	8.0	1.75	3.5	4.0	4.0	2.0	1.55	1.00	0.70
LREA2512	3.50	6.75	12.0	1.75	5.5	4.0	4.0	2.0	1.55	1.55	0.90
LREA2725	6.81	7.16	12.0	1.75	5.5	4.0	8.0	2.0	1.55	1.55	1.05
LREA4527	7.38	12.0	24.0	1.75	11.5	4.0	12.0	2.0	1.55	1.55	1.05



Low Ohm Metal Strip (LREA) Emboss Plastic Tape Specifications

- The cumulative tolerance of 10 sprockets hole pitch is  $\pm$  0.2mm.
- Carrier camber shall be not more than 1mm per 100mm through a length of 250mm.
- A & B measured 0.3mm from the bottom of the packet
- T measured at a point on the inside bottom of the packet to the top surface of the carrier.
- Pocket position relative to sprocket hole is measured as the true position of the pocket and not the pocket hole.





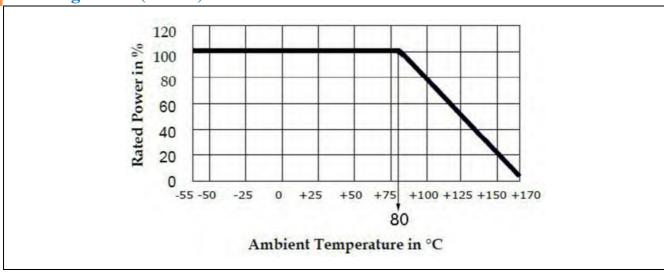


#### Packaging Quantity (LREA)

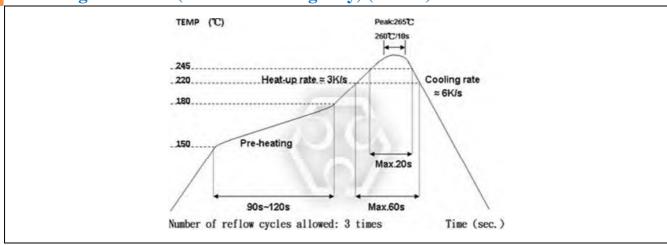
Type	Tape Width	Diameter	Piece/Reel
LREA1206	8 mm/embossed plastic	178 mm/7"	5,000
LREA2512	12 mm/embossed plastic	178 mm/7"	4,000
LREA2725	12 mm/embossed plastic	178 mm/7"	2,000
LREA4527	24 mm/embossed plastic	178 mm/7"	1,000

### Derating & Soldering Condition

#### **Derating Curve (LREA)**



#### **Soldering Condition (Reflow soldering only) (LREA)**



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#### **▶** Environmental Characteristics

# **Environmental Characteristics (LREA)**

Item	Requirement	Test Method				
Temperature Coefficient of Resistance (T.C.R.)	As Spec.	JIS C 5201-1 4.8 +25/+150°C				
		JIS C 5201-1 4.13 R	ating power duration	n: 5secs.		
		Type	Power	Multiple		
	V D D A 4525 A D D D A 42 0 0 0	LREA1206	1.0W	3 times		
Short Time Overload	LREA4527: $\Delta$ R/R0 $\leq$ ±2.0% The others: $\Delta$ R/R0 $\leq$ ±0.5%	LREA2512	2.0W	5 times		
	THE OTHERS. ARVING \$\frac{1}{2} \text{U.5.7} \tau	LREA2512	3.0W	3 times		
		LREA2725	4.0W	4 times		
		LREA4527	3.0W, 5.0W	3 times		
Solderability	95% Min. coverage	JIS-C5201-1 4.17 245±5°C for 3 seconds				
Resistance to Soldering Heat	ΔR/R0≤± 0.5%	JIS-C5201-1 4.18 260±5°C for 10 seconds				
Temperature Cycling	ΔR/R0≤± 0.5%	JIS-C5201-1 4.19 -55°C ~ 150°C, 1000 cycles				
High Temperature Exposure (Storage)	LREA4527: $\Delta$ R/R0 $\leq$ ±2.0% The others: $\Delta$ R/R0 $\leq$ ±1.0%	JIS-C5201-1 4.23.2 +170°C for 1000 Hrs.				
Bias Humidity	ΔR/R0≤± 0.5%	JIS-C5201-1 4.24 +85°C/85%RH for 1,000Hrs. with 1.5Hrs "ON", 0.5Hr "OFF".				
Load Life	LREA4527: $\Delta$ R/R0 $\leq$ ±2.0% The others: $\Delta$ R/R0 $\leq$ ±1.0%	JIS-C5201-1 4.25 80±2°C, RCWV for 1000 Hrs. with 1.5 Hrs. "ON" and 0.5 Hr. "OFF"				

### Order Codes

# **Order Codes (LREA)**

LREA		2725	F		ŗ	TR D		4		R010								
Part Number		imensions ×W)(mm)	Resistance Tolerance								Pac	ckage		(PPM/°C)		er Rating (W)		ance (Ω) Ex:
LREA	1206	3.20*1.65		(%)	TR	Taping Reel	D	±50	Т	1	0m50	0.00050						
EREIT	2512	6.35*3.05	J	±5		rteer	W	±75	S	5	0m75	0.00075						
			G	±2			E	±100	~									
	2725	6.80*6.35					K	±150	R	3	1m50	0.00150						
	4527	11.30*6.60	F	±1					4	4	R002	0.00200						
			D	±0.5			F	±200	5	5	R010	0.01000						
											R100	0.10000						

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# DEMINT

# (LREA) AEC-Q200 Metal Alloy High Power Resistors

#### General Information

#### **Your Current Options - DeMint Current Sense**

As the world becomes more and more technology-driven, the uses for current sensing components will continue to increase. The need for even lower resistance value ranges is already becoming evident, as is the need for these resistors to handle more power. The industry-wide trend is the emergence of smaller and smaller products.

DeMint Electronics offers a wide variety of current sensing products from the industry to military standards, such as current sense in Thin-Film / Thick-Film Technology, Bare Element Resistors, and Open Air Shunts. This enables DeMint to present an astounding number of possible solutions for any circuit design needs.

#### **Applications of Current Detecting Components**

DeMint's TCS and CS Series unique form factor provides automotive designers with several advantages. Both TCS and CS Series are ideal for applications involving window lift motors, fuel pump systems, seat belt pretensioners, and pulse width modulator feedback.

The wider resistive element and lower resistance enables higher current to pass through the device. DeMint's LRC ultra low Ohmic metal strip chip series provides the inherent ability to flex slightly and offers stress relief during extreme temperature cycling on typical or metal substrates. This LRC series is suitable for switch power supply applications (DC-DC Converter, Charger, and Adaptor) and power management of monitor.

The open air design of bare element resistor LRA and LRB Series provide a far cooler operation by allowing more air flow under the resistive element to keep excess heat from being transmitted to the PC board. They are suitable for high power AC/DC detection of power supply circuit.

DeMint axial moulded BWL series provides power rating up to 10 watts and lower resistance  $0.005\Omega$ , is ideal for all types of current sensing applications including switching and linear power supplies, instruments and power amplifiers.

DeMint standard current sensing components can be replacement for Vishay, IRC, Ohmite, KOA, Yageo devices with fast delivery and more competitive price. Contact us with your specific needs.



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